

# Fitting your Bisun Flexitwin V3, V4 or V5

First, open the Duo, separate the front lens from the bezel, and remove the reflector from the front lens.

Remove all the bulbs, including spares, and any LED unit (if present).

Using the focussing lever, move the bulb holder as far forward as possible. Hold the top of the flexitwin bulb base, and screw it into the Duo, turning either the whole Flexitwin along with the bulb base or holding it all fixed and rotating the Duo. When it is finger-tight, gently tighten the bulb base into position using a screwdriver in the slot.

Next, take the two-pin connector board, and insert it into the socket that the pilot bulb or LED unit was in, with the 'Bisun' label the right way up, either horizontal or tilted and a little to the right, depending on the board version.

Place the Flexitwin into the headset so that it lies flat, with the right-hand end slightly below the level of the headset rim, while the left hand end should be level with or above the rim.

Next, carefully place the front lens on the front of the Duo, from the left-hand end first, hooking it under the left of the Flexitwin if necessary, and make sure the lens seats properly and easily.

Before finally fitting the front bezel over the lens, power up the Flexitwin to check it is functioning. If you wish to configure the unit to other than factory settings, this is a good time to do so.

Hold the lens in place while aligning and tightening the bezel.

If the Flexitwin does not operate, check the battery polarity. In a few older Duos the cells may have to be inserted with the opposite polarity to that indicated on the holder

For removal, reverse the fitting process, first pulling out the pin connection board and then unscrewing the connector from the bulb socket.

